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D3394-1RG
Job Sheet 192013



Part No: D3394-1RG

Job Qty: 4 ea

Part Name: Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/14/19

Job Tracking No:

Due Date: 3/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D3394, DEO D3394-B-1 REV B, DEO D3394-B-2 lpp revA 11.05.27 new issue EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/25/19	3/25/19	0.00	0.00	Start Up Container		AL 19-3-23
100	SprayPaint	4 pcs	3/25/19	3/25/19	0.00	0.31	Spray Paint		RD 19-3-23 DAS
110	QC	4 pcs	3/25/19	3/25/19	0.00	0.00	QC3		MAR 25 2019 68
120	Packaging	4 pcs	3/25/19	3/25/19	0.00	0.00	Packaging3-1	ST53200	MAR 25 2019 9-89
130	QC21-SA	4 Ea	3/25/19	3/25/19	0.00	0.00	QC21		DAG 21 9-88
Part Op Descriptions: 100 - apply rock guard as per dwg D3394 3147896 MAR 25 2019									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3394-1	Lug	4 pcs (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3394-1 103174	4	30	0

Part Specifications

Specifications could not be found.

Plex 3/14/19 11:45 AM Dart.lajeunesse.marie



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Container No: S165437



Part: D3394-1RG

Job No: 192013

Serial No/Batch: S165437

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/24/19

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

DRAWING NO. D3394	TITLE LUG	REV. B	DART AEROSPACE USA, INC ENGINEERING ORDER		D.E.O. NO. D3394-B-2	SHEET NO. SHEET 1 OF 1	SCALE NTS
DRAWN <i>GP</i>	CHECKED <i>SC</i>	MFG. APPR. <i>M</i>	APPROVED <i>NP</i>		DE APPR. <i>H</i>		
DATE 11.05.02	DATE 11.05.09	DATE 11.05.09	DATE 11.05.09		DATE 11.05.09		

PURPOSE

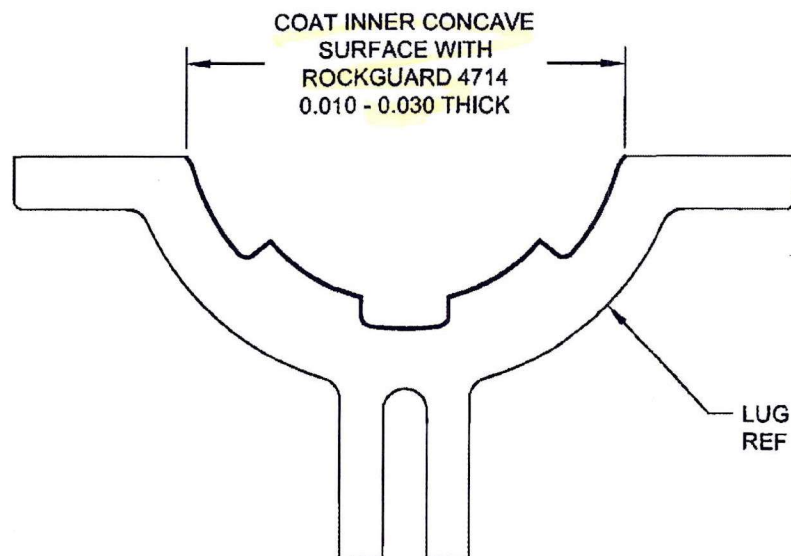
ADD D3394-xRG OPTION

CHANGE

D3394-xRG MOUNTING LUGS ARE INDENTICAL TO D3394-x MOUNTING LUGS, HOWEVER AFTER FINISH, COAT INNER CONCAVE SURFACE WITH "PLUS-ONE ROCKGUARD 4714" AS SHOWN BELOW.

→ Textured coating per Q51605 4.9

GP 12/3/25



D3394-1RG LUG (SHOWN)
D3394-3RG/-5RG LUGS (SIMILAR)
D3394-041RG/-043RG/-045RG LUG ASSEMBLIES (SIMILAR)

RELEASED
2011-05-26
LM

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